

SAFETY DATA SHEET

PETG

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Section 1. Identification

Product Name: PETG

Synonyms: None

CAS Number: None

Product Use: A polymer filament that can be used in 3D printer applications.

Manufacturer: Breathe-3DP, LLC

Address: 14570 Industrial Park Road, Suite E, Bristol, VA 24202

General Information: Call (844) 810-1385

Section 2. Hazards Identification

Classification of the product: No need for classification according to GHS Regulation (EC) 1272/2008 for this product.

Label elements: The product does not require a hazard warning label in

accordance with GHS criteria.

Section 3. Composition / information on ingredients

This product contains a proprietary blend of components encapsulated within a polymer matrix. The specific chemical identity of this product is withheld because it is trade secret information of Breathe-3DP, LLC.

Section 4. First Aid Measures

Inhalation: Move to fresh air. Get immediate medical attention.

Skin contact: No adverse effects are expected from accidental skin contact. If persistent skin

irritation occurs, call a physician. If skin contact with hot polymer occurs, cool the skin rapidly with cold water. Do not attempt to remove hot polymer from the skin



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as the skin maybe easily damaged. Get medical attention if significant burns

occur.

Eye contact: Rinse immediately with plenty of water for at least 15 minutes, including under

the eye lids. Get immediate medication attention.

Ingestion: Drink water as a precaution. Do not induce vomiting without medical advice. Get

immediate medical attention.

Section 5. Fire Fighting Measures

Suitable extinguishing media: Carbon dioxide (CO₂), water, sand

Fire fighting procedures: Firefighters must wear NIOSH-approved positive pressure

self-contained breathing apparatus with full-face mask and

full protective clothing.

Hazardous combustion products: Thermal decomposition products: Not available

Hazardous combustion products: CO₂, CO

Unusual fire and explosion hazards: This product does not have unusual fire and explosion

hazards.

Section 6. Accidental Release Measures

Personal precautions: Stop the leak if you can do it without risk. Isolate the exposed area

and keep unauthorized personnel away. Use certificated protective

equipment and ventilate the leaked area

Environmental precautions: Do not flush into surface or sanitary sewer systems. Do not allow

material to contaminate ground water system.

Methods for cleaning up: Clean up promptly by scoop or vacuum. Sweep up and shovel in

to suitable containers for disposal.

Section 7. Handling and Storage

Handling: Avoid contact with molten material



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Use general dilution ventilation and/or local exhaust ventilation to control

airborne exposures

Storage: Store in a cool, dry, well ventilated storage area and closed container. Avoid

excessive heat and sources of ignition. Protect from moisture and sunlight. Keep

away from waterways and sewers.

Section 8. Exposure Controls / Personal Protection

Exposure limits: None applicable

Engineering Controls: Use local exhaust ventilation and good general extraction.

Respiratory protection: Not required under normal process conditions and with adequate

ventilation. However, should conditions exist that require

respiratory protection, a NIOSH approved respirator should be

worn.

Eye protection: Safety glasses with side-shields or goggles.

Body protection: When material is heated, wear gloves to protect against burns

Section 9. Physical and Chemical Properties

Appearance: Solid filament at ambient temperature

Odor: No significant odor
Boiling point: Not measured
Melting point: Not applicable
Decomposition temperature: Not available

Vapor pressure:

Vapor density:

No data available

No data available

Solubility in water: Insoluble Density: 1.27 g/cm³

Auto ignition temperature: 454 °C

pH: Not applicable

Section 10. Stability and Reactivity

Chemical stability: Stable



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Conditions to avoid: Avoid contact with incompatible materials. Avoid release to

the environment.

Section 11. Toxicological Information

No data available.

Section 12. Ecological Information

Ecotoxicity: No information available.

Persistence and degradability: No information available.

Bioaccumulative potential: No information available.

Section 13. Disposal Considerations

Dispose of this product in accordance with local, state and federal regulations.

Section 14. Transport Information

U.S. Department of Transportation (DOT): This product is not regulated for transport.

Section 15. Regulatory Information

U.S. Toxic Substances Control Act (TSCA): All the component(s) comprising this product are

either exempt or listed on the TSCA inventory.

Section 16. Other Information

Revision Indicator: SDS Revision # 1 / Issued 02/19/2019

Disclaimer: The information contained herein is accurate to the best of our

knowledge. Breathe-3DP , LLC., makes no warranty of any kind, expressed or implied, concerning the safe use of this material in your process or in

combination with other substances.